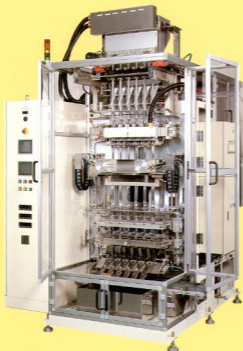


TOYO**STICK PACKAGING MACHINE**
with **AUGER FILLER**MODEL **TM60-ZC**

- With TOYO's expertise and wide know-how of STICK PACKAGING, we now release a new type STICK PACKAGING MACHINE with Multiple Lane Auger Measuring Unit mounted in it.
- This makes it possible to measure/fill fine or even bad flow powder such as milk, coffee, chocolate, cereal, powdered green tea, pharmaceutical, health food, etc. Weight feedback can be controlled in combination with a check weigher.
- The machine is servo motor drive which makes product change easy and fast by enabling pre-set of operation condition such as sachet length, filling weight, filling timing, etc. by operation panel.
- Attachable options are Date coder, Reel guider, Nitrogen gas flush, I-notch cutter, Zigzag cutter, cutter elevator, etc.

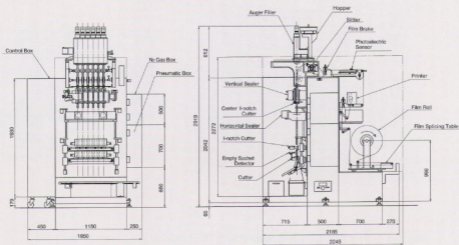
**TOYO MACHINE MANUFACTURING CO., LTD.**

STICK PACKAGING MACHINE MODEL TM60-ZC

SPECIFICATIONS

Sachet width	35 mm
Sachet length	100 mm - 190 mm
Fill volume	5 ml - 45 ml
Output	max. 80 rpm × 6 lane = 480 sachets / min.
Reel diameter	max. 500 mm
Auger filler	Screw diameter : 18mm Screw length : 830mm Screw center distance : 84mm Contact part : SUS304 Individually controlled servo driven Servo motor : 200W × 6 units
Options	Thermal roll printer/Reel guider/Nitrogen gas flusher/1-notch cutter/Zigzag cutter
Dimensions	approx. W 1850mm × D 2250mm × H 2900mm
Weight	approx. 2000kg
Power requirement	AC200V - 3ph - 50/60Hz - 6KVA
Compressed air	800NI/min. 0.5MPa

DIMENSIONAL DRAWING Unit : mm



TM TOYO MACHINE MANUFACTURING CO., LTD.

[AGENT]

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